

FLEX SHAFT ACCESSORIES: ANDY'S PICKS

PART 3

RUBBERIZED ABRASIVES

Rubberized Abrasives (Almost all rubber wheel, point, etc. contain one these abrasives.)

Mohs Hardness	Materials	Properties
6	Pumice: volcanic ash	Soft and gentle; great for a low-sheen finish; safe for most stones; can use on prongs and bezels
9	Aluminum Oxide: Corundum (ruby and sapphire)	Very hard; cuts fast; great abrasive for metal, ceramic, wood, plastic, glass, etc.; will abrade rubies and sapphires and anything softer.
9.5	Silicon Carbide: Carborundum	Hard, sharp, and tough; used in wet/dry sandpapers; excellent for metal, wood, ceramic, plastic, glass, etc.

Rubberized Abrasives: Unmounted (screw mandrel required)

Cratex: hard stiff rubber

Extra fine: gray/green

Square edge wheels: 7/8" x 1/8"

• Rio: #3332206

• Otto Frei: #110.868

Knife edge wheels: 7/8"

• Rio: #332887

• Otto Frei: #110.840

Bullets/Points

• Rio: #332883

• Otto Frei: #110.812

Pacific Abrasives (aka Italian conforming wheels): soft flexible silicone

Extra fine: gray

Square edge wheels: 7/8" x 1/8"

• Rio: #NA

• Otto Frei: #110636

AdvantEdge: soft flexible silicone

Medium: black

Square edge wheels: 7/8" x 1/8"

• Rio: #33262110

• Otto Frei: N/A

Ottotech: medium stiff silicone

Semi-coarse: blue

Square edge wheels: 7/8" x 1/8"

• Rio: N/A

• Otto Frei: #110.223

Pumice Wheels (safe on most stones)

Square Edge Wheels: 7/8" x 1/8"

Pacific Abrasives Silipum (aka Italian Conforming Wheels): soft flexible (pumice and soft silicone)

Fine: beige

• Rio: #N/A

• Otto Frei: #111.852

AdvantEdge Pumice: soft flexible (pumice and soft silicone)

Fine: beige

• Rio: #332720

• Otto Frei: N/A

Medium: green

• Rio: #332722

• Otto Frei: N/A

Special Occasion

Shofu: Mounted 3/32" shaft & unmounted (I prefer mounted.)

Hard Silicone: holds edge; great for spot polishing

Square Edge Wheels: 12.5mm

Brownies: medium

• Rio: #332368

• Otto Frei: #110.273

Greenies: fine

• Rio: #332369

• Otto Frei: #110.276

Supergreenies: super fine

• Rio: #NA

• Otto Frei: #110.27

Knife Edge Wheels: 12.75mm

Brownies: medium

• Rio: #332362

• Otto Frei: #110.271

Greenies: fine

• Rio: #332363

• Otto Frei: #110.274

Supergreenies: super fine

• Rio: #NA

• Otto Frei: #110.27

Bullet Points: 5 x 16mm

Brownies: medium

• Rio: #332365

• Otto Frei: #110.272

Greenies: fine

• Rio: #332336

• Otto Frei: #110.275

Supergreenies: super fine

• Rio: #NA

• Otto Frei: #110.27

Pins

Brownies: medium

• Rio: #332691 (3mm)

• Otto Frei: #110.627 (3mm)

#332701 (2mm)

#110.358 (2mm)